



Dart Aerospace Ltd.
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D066-1002-011
Job Sheet 204418



Part No: D066-1002-011 Job Qty: 1 pcs
Part Name: R66 Cargo Mirror

Part Weight: 0 lbs Status: New Priority: Medium
Job Created: 12/10/19 Job Tracking No:
Due Date: 12/27/19 Created By: Marie Lajeunesse
Type: SOLD Description:
Note: DWG REV B IPP REV:A NEW ISSUE 13-10-30 JLM VERIFIED BY:DD IPP REV:B 13.12.03 AS PER IIN
REV.B DD VERF:JLM
Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Packaging 1 - Pick Kit	1 pcs	12/27/19		0.00	0.00	Packaging 1 - 1		
							Packaging 1 - 2		
							Packaging 1 - 3		
							Packaging 1 - 4		
							Packaging 1 - 5		
							Packaging 1 - 6		
							Packaging 1 - 7		
							Packaging 1 - 8		
							Packaging 1 - 9		
							Packaging 1 - 10		
							Packaging 1 - 11		
							Packaging 1 - 12		
							Packaging 1 - 13		
							Packaging 1 - 14		
							Packaging 1 - 15		
							Packaging 1 - 16		
							Packaging 1 - 17		
							Packaging 1 - 18		
							Packaging 1 - 19		
							Packaging 1 - 20		
							Packaging 1 - 21		
							Packaging 1 - 22		
							Packaging 1 - 23	pc.	DEC 20 2019
							Packaging 1 - 24		
							Packaging 1 - 25		
							Packaging 1 - 26		
							Packaging 1 - 27		
							Packaging 1 - 28		
							Packaging 1 - 29		
							Packaging 1 - 30		



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Container No: S242853



Part: D066-1002-011

Job No: 204418

Serial No/Batch: S242853

Revision:

Inspector:

Exp Date:

Instructions: TC STC SH13-44 Issue 1, FAA-ATC SR033691

120 QC 4	1 pcs	12/27/19	0.00 0.00	Packaging 1 - 31					
				Packaging 1 - 32					
				Packaging 1 - 33					
				Packaging 1 - 34					
				Packaging 1 - 35					
				Packaging 1 - 36					
				QC 4 - 28					
				QC 4 - 58					
				QC 4 - 69					
				QC 4 - 9					
				QC 4 - 46					
				QC 4 - 68					
				QC 4 - 72					
				QC 4 - 74					
				QC 4 - 75					
				QC 4 - 78					
				130 Packaging 3-1 - Stock - B4B 1 pcs		12/27/19	0.00 0.00	Packaging 3 - 1 - B4B	
								Packaging 3 - 2 - B4B	
Packaging 3 - 3 - B4B									
Packaging 3 - 4 - B4B									
Packaging 3 - 5 - B4B									
Packaging 3 - 6 - B4B									
Packaging 3 - 7 - B4B									
Packaging 3 - 8 - B4B									
Packaging 3 - 9 - B4B									
Packaging 3 - 10 - B4B									
Packaging 3 - 11 - B4B									
Packaging 3 - 12 - B4B									
Packaging 3 - 13 - B4B									
Packaging 3 - 14 - B4B									
Packaging 3 - 15 - B4B									
Packaging 3 - 16 - B4B									
Packaging 3 - 17 - B4B									
Packaging 3 - 18 - B4B									
Packaging 3 - 19 - B4B									
Packaging 3 - 20 - B4B									
Packaging 3 - 21 - B4B									
Packaging 3 - 22 - B4B									
Packaging 3 - 23 - B4B									
Packaging 3 - 24 - B4B									
Packaging 3 - 25 - B4B									
Packaging 3 - 26 - B4B									
Packaging 3 - 27 - B4B									
Packaging 3 - 28 - B4B									
Packaging 3 - 29 - B4B									
Packaging 3 - 30 - B4B									
Packaging 3 - 31 - B4B									
Packaging 3 - 32 - B4B									
Packaging 3 - 33 - B4B									
Packaging 3 - 34 - B4B									
Packaging 3 - 35 - B4B									
Packaging 3 - 36 - B4B									
135 DC - 1 - B4B	1 pcs	12/27/19	0.00 0.00	DC - 1 - B4B	DAS 21 DEC 20 2019				
				DC - 2 - B4B	9-09				
140 QC 21 - FG	1 pcs	12/27/19	0.00 0.00	QC 21 - FG - 21					
				QC 21 - FG - 70	DAS 21 DEC 20 2019				
				QC 21 - SA - 53	9-09				
Part Op 110 - (Pick Kit)									
Descriptions: 120 - (QC4- 100% Inspect kits for completeness)									

130 - (Identify as per dwg & Stock Location: _____) Identify and pack for shipping as per PPP D066-1002-011

135 - (Document Control) Photocopy bluefile & type labels per PPPD066-1002-011 CHG 001

140 - (QC21- Final Inspection - Work Order Release)

013666

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
ALS4-1032-130	Rivnut	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5658358
AN3-11A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5229272
AN3-4A	Bolt	4 Ea (4 ea)	110-Packaging 1 - Pick Kit	5228349
D2010-104	Arm	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5310438
D2011-101	Mirror 6"	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5213934
D3243-041	Bracket	1 pcs (1 ea)	110-Packaging 1 - Pick Kit	5229114
D4936-1	Clamp	4 pcs (4 ea)	110-Packaging 1 - Pick Kit	5658321
NAS1149D0332J	Washer	8 Ea (8 ea)	110-Packaging 1 - Pick Kit	5229269

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
110-Packaging 1 - Pick Kit	ALS4-1032-130	4	3,346	0
	AN3-11A	4	309	0
	AN3-4A	4	319	0
	D2010-104	1	3	0
	D2011-101	1	37	0
	D3243-041	1	4	0
	D4936-1	4	6	0
	NAS1149D0332J	8	2,751	0

Part Specifications

Specifications could not be found.

Plex 12/10/19 10:31 AM Dart.lajeunesse.marie



NCR No. _____													
Job: _____		DISPOSITION				DEPARTMENT/PROCESS							
Part No. _____		Rework ☐ Scrap ☐ Use-as-Is ☐				Skid-tube ☐ Machining ☐ Large Fab ☐		Cross tube ☐ Small Fab ☐ Finishing ☐		Eng. (Non-AW) ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐		Engineering ☐ Water Jet ☐ Supplier ☐ Quality ☐	
Date : _____		Sequence #:		QTY Affected :		MRB (QS1042)							
Description Work Order Deviation						Disposition							
Root Cause Operator Manufacturing Process Equip/Tooling Handling/Preservation Material Product Improvement Process Improvement Human Factors													